## Finding Eucentric

- 1. Place top of sample at "15mm" yellow marker.
- 2. Focus @ 2000+ X magnification on some horizontal feature in the area of interest.
- 3. Link Z to FWD.
- 4. Adjust the Tilt Angle with small, incremental changes (20, 50, 100, 250, 520). With each incremental change in Tilt, adjust the Stage Height (Z-Knob) to bring the horizontal feature back to the cross-hair.
- 5. Repeat this procedure until 0o (ctrl-E) and 52o (ctrl-I) remain within a couple of microns of your horizontal feature.
- 6. With the sample normal to the Ion Beam, make Ion Beam image coincident with the E-beam image by adjusting the Ion Beam's Beam Shift.