

Material Safety Data Sheet

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| Revision Date February 25, 2009 | Prepared by Patti Rogers | Technical Information 1-800-201-8822 or support@mgchemicals.com |
| Head Office 9347 - 193 Street, Surrey, B.C., V4N 4E7 | | Emergency Phone Canutech (613) 996-6666 Collect 24 hrs |

For updates please download from www.mgchemicals.com or fax requests to 1-800-708-9888

Section 1: Product Identification

MSDS Code: 832TC - Part B Name: Epoxy - Thermally Conductive Encapsulating

Related Part Numbers: 832TC-450ML; 832TC-2L; 832TC-40L

Use: Encapsulating and potting compound.

Section 2: Hazardous Ingredients

| CAS# | Chemical Name | Percentage by weight | ACGIH TWA | Osha Pel | Osha Stel |
|------------|-----------------|----------------------|-----------|----------|-----------|
| 68071-65-8 | Polyamide resin | 35 - 50 | N/e | N/e | N/e |
| 1344-28-1 | Alumina | 10 - 20 | N/e | N/e | N/e |
| 100-51-6 | Benzyl alcohol | 10 - 15 | N/e | N/e | N/e |

Section 3: Hazards Identification

WHMIS Codes: B3, D2B

NFPA Ratings: Health 2 Flammability 2 Reactivity 1

HMIS Ratings: Health 2 Flammability 2 Reactivity 1

Eyes: Causes irritation.

Skin: Prolonged exposure may cause skin irritation. May cause allergic reaction in some individuals.

Inhalation: At room temperature, exposure to vapors is unlikely due to physical properties. Higher temperatures may generate vapor levels sufficient to cause irritation.

Ingestion: Single dose oral toxicity is low. Amounts ingested incidental to industrial handling are not likely to cause injury; however, ingestion of large amounts may cause injury.

Chronic: No information available.

Section 4: First Aid Measure

Eyes: Remove contact lenses. Flush with water or saline for 20 minutes. Get medical aid if symptoms persist.

Skin: Wash skin with large amounts of soap. Get medical aid if symptoms persist.

Inhalation: Immediately remove from exposure to fresh air. Get medical aid if symptoms persist.

Ingestion: Do not induce vomiting. If conscious, give 1-2 glasses of water. Get medical aid.

Section 5: Fire Fighting Measures

| | | | |
|----------------------------------|--|--------------------------|-----------------------|
| Autoignition Temperature: | N/e | Flash Point: 93°C | LEL / UEL: N/e |
| Extinguishing Media: | Use water spray, dry chemical, carbon dioxide, or chemical foam. | | |
| General Information: | N/a | | |

Section 6: Accidental Release Measures

Spill Procedure: Remove all sources of ignition. Provide adequate ventilation. Wear appropriate personal protection. Sprinkle absorbent compound onto spill, then sweep into a plastic or metal container. Wipe up further residue with paper towel and place in container. Wash spill area with soap and water.

Section 7: Handling and Storage

Handling: Wash thoroughly after handling. Avoid contact with eyes, skin, and clothing. Do not ingest or inhale. Do not expose container to heat or flame.

Storage: Keep away from sources of ignition. Store in a cool, dry, well-ventilated area, away from incompatible substances.

Section 8: Exposure Controls

Routes of entry: Eyes, ingestion, inhalation, and skin.

Ventilation: Use adequate general or local exhaust ventilation to keep airborne concentrations below exposure limits.

Personal Protection: Wear appropriate protective eyeglasses or chemical safety goggles. Wear appropriate protective clothing to prevent skin contact. Use a NIOSH approved respirator when necessary.

Section 9: Physical and Chemical Properties

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|------------------------|--------|--------------------------|----------|------------------------|------|--------------------------|------------|----------------|
| Physical State: | Liquid | Odor: | Odorless | Solubility: | None | Evaporation Rate: | N/e | |
| Boiling Point: | N/e | Specific Gravity: | 1.50 | Vapor Pressure: | N/e | Vapor Density: | >1 (Air=1) | pH: N/a |

Section 10: Stability and Reactivity

Stability: Stable at normal temperatures and pressures.

Conditions to avoid: N/a

Incompatibilities: N/a

Polymerization: Will not occur.

Decomposition: Carbon dioxide, and carbon monoxide, phenol compounds.

Section 11: Toxicological Information

Sensitization: (effects of repeated exposure) This product is a skin sensitizer.

Carcinogenicity: (risk of cancer) No

Teratogenicity: (risk of malformation in an unborn fetus) No

Reproductive Toxicity: (risk of sterility) No

Mutagenicity: (risk of heritable genetic effects) No

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|--|--------------------------|-----------------|---------------------------|-----------------|---------------------|-----|
| Lethal Exposure Concentrations: | Ingestion (LD50): | 317 mg/kg (rat) | Inhalation (LC50): | 316 mg/kg (rat) | Skin (LD50): | N/e |
|--|--------------------------|-----------------|---------------------------|-----------------|---------------------|-----|

Section 12: Ecological Information

General Information: Avoid runoff into storms and sewers, which lead into waterways.
Water runoff can cause environmental damage

Volatile Organic Compounds, % by weight: 13.8%

Volatile Organic Compounds, grams per litre: 207 g\L

Section 13: Disposal Information

General Information: Dispose of in accordance with all local, provincial, state, and federal regulations. Water runoff can cause environmental damage.

Section 14: Transportation Information

Ground:

Non-regulated

Air:

Non-regulated

Sea:

Non-regulated

Section 15: Regulatory Information

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all of the information required by the Controlled Products Regulations.

SARA (Superfund Amendments and Reauthorization Act of 1986, USA, 40 CFR 372.4)

This product contains Alumina CAS# 1344-28-1 10-20% a toxic chemical subject to the reporting quantity.

EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)

This product contains Alumina CAS# 1344-28-1 10-20% which is subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372.

TSCA (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

CAA (Clean Air Act, USA)

This product does not contain any class 1-ozone depletors.

This product does not contain any class 2-ozone depletors.

This product does not contain any chemicals listed as hazardous air pollutants.

California Proposition 65 (Chemicals known to cause cancer or reproductive toxicity, May 1, 1997 revision, USA)

This product does not contain any chemicals listed.

Health Canada

Labeling and containers used in this product are listed in compliance with Consumer Chemicals and Container regulations.

Environment Canada

Chemicals in this product are listed on the Domestic Substances List in the Canadian Environmental Protection Act

This product does not contain any ozone depleting substances.

Section 15: Regulatory Information cont'd

Industry and Science Canada

Labeling, product identity, net quantity declaration, minimum printing type size heights, and packaging of this product is in compliance with the Consumer Packaging and Labeling Act and Regulations. This product is not slack filled in accordance to chapter 4 prohibitions.

RoHS (The restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2004).

This product is RoHS compliant.

Section 16: Other Information

Definitions: N/a = not applicable, n/e = not established

Disclaimer: This material safety data sheet is provided as an information resource only. M.G. Chemicals believes the information contained herein is accurate and compiled from reliable sources. It is the responsibility of the user to verify its validity. The buyer assumes all responsibility of using and handling the product in accordance with federal, state, and local regulations.