MATERIAL SAFETY DATA SHEET ¢ñ CHEMICAL PRODUCT & COMPANY IDENTIFICATION CHEMICAL PRODUCT NAME NAME OF MANUFACTURER ADDRESS NAME OF SECTION TELEPHONE NUMBER FAX NUMBER EMERGENCY NUMBER FOR OTHER INFORMATION: 294-23-8990 (Japan) COMPOSITION (%) 30 "C 40 40 "C 50 1 "C 10 1 "C 5 1 "C 10 1 "C 10 ¢ò COMPOSITION/INFORMATION ON INGREDIENTS GENERAL PRODUCT DESCRIPTION : Liquid (mixture) INGREDIENTS AND COMPOSITION CHEMICAL NAME Polyamide A-Butyrolactone 2-Methoxy-1-Methyl Ethyl Acetate Organosilan compound(s) Photoinitiator Proprietary Ingredient(s) UN Class : Not applicable UN number : Not applicable PHYSICAL AND CHEMICAL HAZARDS exceeding 74;æ(165 F) FORM No. :YMU-15005-049 Bang Nguyen SUTA ASSO. 1/8/04 ISSUED DATE :Nov.19.2003 Poly mode PAGE : 1/4 : HD-8800-AD10 : Hitachi Chemical DuPont MicroSystems, Ltd. : 4-13-1Higashi-cho, Hitachi, Ibaraki, Japan : Yamazaki R&D Center Mr. Ueno : 294-23-8990 (Japan) : 294-23-8992 (Japan) : CHEMTREC, 800-424-9300 (within US, 24 hours) 703-527-3887 (outside US, 24 hours) : 294-23-8990 (Japan) (24 hours) CAS No. CHEMICAL FORMULA Confidential 96-48-0 108-65-6 Confidential Confidential Confidential nausea and vomiting. Irritating to eyes, skin and mucous membrane. ¢6 HAZARDS IDENTIFICATION EMERGENCY OVERVIEW : Flammable liquid ADVERSE HUMAN HEALTH EFFECTS ENVIRONMENTAL EFFECTS ¢ô FIRST - AID MEASURES

INHALATION : Remove the victim from the contamination immediately to the fresh air. If breathing is SKIN CONTACT : Remove all contaminated clothing, shoes, socks from the affected areas as quickly as EYE CONTACT : Gently rinse the affected eyes with clean water for at least 15 minutes. Ask the victim to INGESTION C4H602 C6H12O3 : May form explosive mixture of vapor/air : Inhalation of high vapor concentrations causes headache, : |A-Butyrolactone is biodegradable. weak, irregular or has stopped, open his airway, loosen his collar and belt and administer artificial respiration. Keep the victim warm and quiet. And refer for medical attention. possible. Wash the affected areas under tepid running water using a mild soap. look up, down and side to side as you rinse in order to better reach all parts of eyes. Arrange for transport to the nearest medical facility for examination and treatment by a physician as soon as possible. : Do not induce vomiting. If the victim is responsive, give him ca.250ml of water or milk. And refer for medical attention. Never give anything by mouth to someone who is unconscious or convulsing. HD-8800-AD10 YMU-15005-049 \$\frac{1}{2}\$ ACCIDENTAL RELEASE MEASURES or flame in area. container using non-sparking tools. Environmental precaution: DEDo not wash away into sewer, watercourses or river. DEIn case of spills at clean room, wipe off by paper towel. \$Z HANDLING AND STORAGE : HANDLING STORAGE : 2-Methoxy-1-Methyl Ethyl Acetate : 541ppm (AIHA) # [EXPOSURE CONTROL/PERSONAL PROTECTION CONTROL PARAMETER : ENGINEERING MEASURES: Handle this material only in a totally enclosed system or local exhaust ventilation. Make available emergency shower and eye wash in the work area. PERSONAL PROTECTIVE EQUIPMENT RESPIRATORY PROTECTION FORM No. :YMU-15005-049 ISSUED DATE :Nov.19.2003 PAGE :2/4 **‡X FIRE-FIGHTING MEASURES** FLAMMABLE PROPERTIES : Flash point 7400(165 BF) EXTINGUISHING MEDIA: Dry chemical powder, carbon dioxide, foam, dry sand. SPECIFIC HAZARDS WITH REGARD TO FIRE-FIGHTING MEASURES: DEDry chemical powder, carbon dioxide or dry sand should be used for small fires.

DELarge fires are best controlled by foam. DESolid streams may be ineffective. mEapply water from a safe distance to cool and protect surrounding area. Move container from a fire area if it can be done without risk. DEFirefighters should wear proper protective equipment and self-breathing apparatus. DEEvacuate non-essential personnel to surrounding area of fire. Personal precaution: DEEvacuate non-essential personnel to safe area. Shut off all sources of ignition; No flares, smoking DEWear proper protective equipment. Method for cleaning up: DEFor small spills, absorb spill with inert material (e.g., dry sand or earth) then, place in a chemical waste container using non-sparking tools. DEFor large spills, dike for later disposal, cover spills with foam, then place in a chemical waste DEShut off gas pilot and electrical igniters and other sources of ignition during use and until all vapors are gone. DEAvoid release of this material into sewer or waterways. DEIn case of handling, should be worn proper protective equipment to avoid contact and inhalation. DEKeep container tightly closed and store at below -18 BC (-0.4 BF). DEKeep away from heat, steam pipe and sunlight. :Chemical cartridge respirator with an organic vapor cartridge. Airline respirator for high vapor concentration. :Safety goggles or face shield. EYE PROTECTION HAND SKIN AND BODY PROTECTION : Chemical-resistant gloves, impervious boots and apron or full-body suit. Natural rubber or Butyl rubber are recommended. HD-8800-AD10 YMU-15005-049 ‡\ PHYSICAL/CHEMICAL PROPERTIES APPEARANCE : Red liquid(product) SOLUBILITY IN WATER : Insoluble (product) VAPOR CHEMICAL NAME BOILING POINT (DD) PRESSURE (Pa) 204 (399 BF) 146 (295 BF) 21.3 (2000) 490 (2000) fA-Butyrolactone 2-Methoxy-1-Methyl Ethyl Acetate ‡] PHYSICAL HAZARD (STABILITY AND REACTIVITY) This material is considered a stable material under normal and anticipated storage and handling condition. EXPLOSIVE LIMIT(IN AIR) FLASH POINT CHEMICAL NAME AUTOIGNITION TEMP FORM No. : YMU-15005-049 ISSUED DATE :Nov.19.2003 PAGE : 3/4 DENSITY : no data(product) ODOR : slightly aliphatic odor VAPOR

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DENSITY
(Air=1)
3.0
4.6
UPPER (%)
No data
6.9
7.0
SOLUBILITY
IN WATER (ppm)
Soluble
Soluble
LOWER (%)
No data
1.4
1.5
Product
fA-Butyrolactone
2-Methoxy-1-Methyl
(00)
74 (165 BF)
101 (214 BF)
48 (118 BF)
Ethyl Acetate
#] #T TOXICOLOGICAL INFORMATION
ROUTE OF HEALTH HAZARD: May cause absorption in the body by inhalation, dermal
and oral.
CORROSIVE AND IRRITANT PROPERTIES: This material is irritating to eyes, skin,
mucous membrane
ACUTE TOXICITY
CHEMICAL NAME
(00)
No data
455 (851 BF)
No data
¥CHEMICAL STABILITY (Condition to avoid): Not dangerously unstable. Keep away
from flames from and
spark-producing equipment.
*MATERIALS to AVOID : Strong alkalis, Strong acids, 02, peroxide, etc
YHAZARADOUS DECOMPOSITION PRODUCT: Toxic oxides of carbon and nitrogen, various
hydrocarbons etc. Decomposition will not occur under normal condition.
¥HAZARDOUS POLYMERIZATION : Will not occur.
and respiratory tract. Repeated and prolonged contact may cause dermatitis. The
inhalation of high
vapor concentrations causes dizziness, headache, unconsciousness and weakness.
ROUTE OF ENTRY
DERMAL LD50 (mg/kg)
>5,000 (guinea pig)
>5,000 (rabbit)
ORAL LD50 (mg/kg)
1,540 (rat)
8,532 (rat)
No data No data
fA-Butyrolactone
2-Methoxy-1-Methyl
Ethyl Acetate
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Polyamide CARCINOGENIC EFFECTS : fÁ-Butyrolactone is Group 3 in IARC (The agent is not classifiable as to its carcinogenic to humans.) and is not classified in NTP, ACGIH and OSHA. Propyrene glycol mono methyl ether acetate is not classified in IARC, NTP, ACGIH and OSHA. HD-8800-AD10 YMU-15005-049 #] #U ECOLOGICAL INFORMATION BIODEGRADABILITY: fÁ-Butyrolactone is biodegradable. #] #V DISPOSAL CONSIDERATION #] #W TRANSPORT INFORMATION #] #X REGULATORY INFORMATION #] #Y OTHER INFORMATION NFPA Raring Flammability Health FORM No. : YMU-15005-049 ISSUED DATE :Nov.19.2003 PAGE : 4/4 ¥Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in general careful matter as highly flammable liquids. ¥Do not dump into sewers , on the ground or into any body of water. ¥Disposal should be in accordance with local, state or national legislation. Reactivity 0 2 0 UN Class : Not applicable UN number : Not applicable YThis product is a combustible liquid. Keep away from strong alkalis, strong alkali metals, oxidizing materials and source of ignition. ¥Do not handle roughly and avoid dropping. ¥Follow all regulation in your local, state and federal laws and regulations. *Regulatory information with regard to this substances in your country or in your region should be examined by your own responsibility. Ingredient fA- Butyrolactone 2-Methoxy-1-Methyl Ethyl Acetate The information herein contained is given in good faith, but no warranty, express or implied, is made. Please consult the Hitachi Chemical DuPont MicroSystems, Ltd., for further information. This information contained herein is to the best of Hitachi Chemical DuPont MicroSystems Company□fs Knowledge and belief, accurate and reliable as of the data issued. It responsibility to determine the suitability of this information for the adoption of necessary safety precautions. We reserve the right to revise MSDS periodically as new information becomes available. REFERENCES: International Chemical Safety Card. #0267 IPCS (WHO/FAO/UNEP)

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- 3. Technical Report of KYOWA HAKKOU KOUGYOU Ltd.
- 4. Registry of Toxic Effects of Chemical Substances NIOSH(2002 CD-ROM DB)
- 5. Raw Material Data Handbook, Vol. 1, Organic Solvents (1974)
- 6. Dangerous Properties of Industrial Materials 7th Edition
- 7. Biodegradation and Bioaccumulation Data of Existing Chemicals Based on The CSCL Japan.

Edited by Chemical Inspection & Testing Institute Japan (1992)

INQUIRY OF THE INFORMATION CONTAINED HEREIN :

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