



ELECTRONIC MATERIALS

ROHM
HAASPete Earnes
NVE Corp.

5/16/5

Material Safety Data Sheet

1. PRODUCT AND COMPANY IDENTIFICATION

MICROPOSIT(TM) EC Solvent 11

Supplier Rohm and Haas Electronic Materials LLC
455 Forest Street
Marlborough, MA 01752 United States of America

Revision date: 01/01/2004

For non-emergency information contact: 508-481-7950

Emergency telephone number

Chemtrec 800-424-9300
Rohm and Haas Emergency 215-592-3000

2. COMPOSITION/INFORMATION ON INGREDIENTS

Component	CAS-No.	Concentration
Ethyl lactate	97-64-3	100.0%

3. HAZARDS IDENTIFICATION

Emergency Overview

Appearance

Form liquid

Colour clear

Odour sweet

Hazard Summary

WARNING!

Combustible liquid and vapor. Causes irritation to eyes, nose, and

respiratory tract.

Prolonged, repeated contact, inhalation, ingestion, or absorption through the skin, may cause toxic effects to internal organ systems (liver, kidney, central nervous system).

Potential Health Effects

Primary Routes of Entry: Inhalation, ingestion, eye and skin contact, absorption.

Eyes: May cause pain, transient irritation and superficial corneal effects.

Skin: Material may cause irritation.

Prolonged or repeated exposure may have the following effects:

central nervous system depression

drowsiness

defatting of skin leading to irritation and dermatitis

Ingestion: Swallowing may have the following effects:

irritation of mouth, throat and digestive tract

Repeated doses may have the following effects:

central nervous system depression

drowsiness

Inhalation: Inhalation may have the following effects:

irritation of nose, throat and respiratory tract

Higher concentrations may have the following effects:

systemic effects similar to those resulting from ingestion

Target Organs: Eye

Respiratory System

Skin

nervous system

Carcinogenicity

Not considered carcinogenic by NTP, IARC, and OSHA

4. FIRST AID MEASURES

Inhalation: Remove from exposure. If there is difficulty in breathing, give oxygen. Seek medical attention if symptoms persist.

Skin contact: Wash skin with water. Continue washing for at least 15 minutes. Obtain medical attention if blistering occurs or redness persists.

Eye contact: Immediately flush the eye with plenty of water for at least 15 minutes, holding the eye open. Obtain medical attention if soreness or redness persists.

Ingestion: Wash out mouth with water. Have victim drink 1-3 glasses of water to dilute stomach contents. Induce vomiting if person is conscious. Immediate medical attention is required. Never administer anything by mouth if a victim is losing consciousness, is unconscious or is convulsing.

Notes to physician

Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Flash point 48 °C (119.8 °F)

Lower explosion limit 1.6 %(V)

Upper explosion limit no data available

Suitable extinguishing Use water spray, foam, dry chemical or carbon dioxide.

media: Keep containers and surroundings cool with water spray.

Specific hazards during fire fighting: This product may give rise to hazardous vapors in a fire. Vapors can travel a considerable distance to a source of ignition and result in flashback.

Special protective equipment for fire-fighters: Wear full protective clothing and self-contained breathing apparatus.

Further information: Pressure may build up in closed containers with possible liberation of combustible vapors.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions

Wear suitable protective clothing.
Wear respiratory protection.
Eliminate all ignition sources.

Environmental precautions

Prevent the material from entering drains or water courses.
Do not discharge directly to a water source.
Advise Authorities if spillage has entered watercourse or sewer or has contaminated soil or vegetation.

Methods for cleaning up

Contain spills immediately with inert materials (e.g., sand, earth).
Transfer into suitable containers for recovery or disposal.
Finally flush area with plenty of water.

7. HANDLING AND STORAGE

Handling

Use local exhaust ventilation. Avoid contact with eyes, skin and clothing. Keep container tightly closed.

Further information on storage conditions: Keep away from heat, sparks, flame, and other sources of ignition. Practice good personal hygiene to prevent accidental exposure.

Storage

Storage conditions: Store in original container. Keep away from heat and sources of ignition.
Storage area should be: cool dry well ventilated out of direct sunlight

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure limit(s)

Exposure limits are listed below, if they exist.

Component	Regulation	Type of listing	Value
Ethyl lactate	Rohm and Haas	TWA	5 ppm

Rohm and Haas

STEL

15 ppm

Eye protection: goggles**Hand protection:** Butyl rubber gloves. Other chemical resistant gloves may be recommended by your safety professional.**Skin and body protection:** Normal work wear.**Respiratory protection:** Respiratory protection if there is a risk of exposure to high vapor concentrations. The specific respirator selected must be based on the airborne concentration found in the workplace and must not exceed the working limits of the respirator.**Engineering measures:** Engineering methods to prevent or control exposure are preferred. Methods include process or personnel enclosure, mechanical ventilation (local exhaust), and control of process conditions.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Form	liquid
Colour	clear
Odour	sweet
pH	ca.7
Boiling point/range	153 °C (308.8 °F)
Flash point	48 °C (119.8 °F)
Lower explosion limit	1.6 % (V)
Upper explosion limit	no data available

Component: Ethyl lactate

Vapour pressure	1.7 mmHg at 20 °C
Relative vapour density	Heavier than air.
Water solubility	completely soluble
Relative density	1.04
Evaporation rate	Slower than ether
VOC's	1,042 g/l

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Hazardous reactions Stable under normal conditions.

Conditions to avoid High temperatures Static discharge

Materials to avoid Oxidizing agents bases acids

Hazardous decomposition products	Carbon monoxide, carbon dioxide,
polymerization	Will not occur.

11. TOXICOLOGICAL INFORMATION

Toxicological information on this product or its components appear in this section when such data is available.

Component: Ethyl lactate	
Acute oral toxicity	LD50 rat >2,000 mg/kg
Component: Ethyl lactate	
Acute Inhalation toxicity	LC50 rat >5,400 mg/m ³
Component: Ethyl lactate	
Acute dermal toxicity	LD50 rat >5,000 mg/kg
Component: Ethyl lactate	
Skin irritation	A single application to rabbit skin produced mild irritation.
Component: Ethyl lactate	
Eye irritation	Single application to the rabbit eye produced conjunctival irritation.
Component: Ethyl lactate	
Toxicity to reproduction	Studies in laboratory animals have shown no teratogenic effects in the following species:

12. ECOLOGICAL INFORMATION

Ecotoxicological information on this product or its components appear in this section when such data is available.

Ethyl lactate	
Ecotoxicity effects	
Toxicity to aquatic invertebrates	EC50 Daphnia magna 48 h 683 mg/l

13. DISPOSAL CONSIDERATIONS

Environmental precautions: Prevent the material from entering drains or water courses.
Do not discharge directly to a water source.
Advise Authorities if spillage has entered watercourse or sewer or has contaminated soil or vegetation.

Disposal

Dispose in accordance with all local, state (provincial), and federal regulations. Incineration is the recommended method of disposal for containers. Under RCRA, it is the responsibility of the product's

user to determine at the time of disposal, whether the product meets RCRA criteria for hazardous waste. This is because the product uses, transformations, mixtures, processes, etc. may render the resulting materials hazardous.

Do not remove label until container is thoroughly cleaned. Empty containers may contain hazardous residues. This material and its container must be disposed of in a safe way.

14. TRANSPORT INFORMATION

DOT

Not regulated per 49CFR 173.150(f)(2)

IMO/IMDG

Proper shipping name	ETHYL LACTATE
UN-No	UN 1192
Class	3
Packing group	III

15. REGULATORY INFORMATION

SARA TITLE III: Section 311/312 Categorizations (40CFR370): Immediate, delayed, flammability hazard

SARA TITLE III: Section 313 Information (40CFR372)

This product does not contain a chemical which is listed in Section 313 at or above de minimis concentrations.

U.S. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D):

U.S. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)
This product does not contain any substances subject to Section 12(b) export notification.

U.S. Toxic Substances Control Act (TSCA) All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

California (Proposition 65)

This product does not contain materials which the State of California has found to cause cancer, birth defects or other reproductive harm.

16. OTHER INFORMATION

Hazard Rating

	Health	Fire	Reactivity
NFPA	2	2	0

Legend

ACGIH	American Conference of Governmental Industrial Hygienists
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OSHA	Occupational Safety and Health Administration
PEL	Permissible Exposure Limit
STEL	Short Term Exposure Limit (STEL):
TLV	Threshold Limit Value
TWA	Time Weighted Average (TWA):
	Bar denotes a revision from prior MSDS.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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