SAFETY DATA SHEET

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

MANUFACTURER: TRANSENE COMPANY, INC. ADDRESS: DANVERS INDUSTRIAL PARK 10 ELECTRONICS AVENUE DANVERS, MA 01923, TEL: (978) 777-7860 FAX: (978)-739-5640 WWW.TRANSENE.COM EMERGENCY NO. 1-800-424-9300 CHEMTREC

MATERIAL NAME: **COPPER ETCHANT 49-1** REVISED: May 2019 CHEMICAL FAMILY: Citric Acid Solution Product Number: 060-49-1

SECTION 2. HEALTH HAZARD INFORMATION

Hazard Statements

H303 Acute toxicity Oral : Category 5

H333 Acute toxicity Inhalation : Category 5

H316 Skin corrosion / Skin irritation : Category 3

H319 Serious eye damage / Eye irritation : Category 2A

Pictograms or Hazard symbols



Warning: Causes eye irritation. Warning: Causes mild skin irritation. May be harmful if swallowed, inhaled, or in contact with skin.

Precautionary Statements

P264 Wash thoroughly after handling.
P280 Wear protective gloves, clothing, and eye and face protection.
P312 Call a physician if you feel unwell.
P304 + P312 If inhaled, call a physician if you feel unwell.
P305 + P351 + P338 If in eyes, rinse cautiously with water for several minutes
P332 + P313 If skin irritation occurs, get medical advice/attention.
P337 + P313 If eye irritation persists, get medical advice/attention.

SECTION 3.COMPOSITION/INFORMATION ON INGREDIENTS

Material		Wt %	Toxicity
Citric Acid	CAS# 5949-29-1	< 2	
Hydrogen Peroxide	CAS# 7722-84-1	< 1	1 ppm
Ammonium Hydroxide	CAS# 1336-21-6	< 1	50 ppm
Water	CAS# 7732-18-5	> 96	

SECTION 4. FIRST AID MEASURES

<u>EFFECTS OF OVEREXPOSURE</u> FIRST AID: Overexposure to mist can cause tissue damage, especially to eyes and lungs.

SECTION 5. FIRE FIGHTING MEASURES

Flash Point and	Autoignition Temp.	Flammability Limits In	LOWE	UPPER
Method non-flammable	NA	Air	<u>R</u> NA	NA

Extinguishing media: Water spray or fog, carbon dioxide and dry chemical. **Special fire fighting procedures:** None

SECTION 6. ACCIDENTAL RELEASE MEASURES

SPILLS, LEAKS: Ventilate area of leak or spill. Dike and cover the contaminated areas with absorbent, non-combustible material such as earth, sand, or vermiculite.

SECTION 7. HANDLING AND STORAGE

Wash thoroughly after handling. Remove contaminated clothing and wash before re-use. Do not breathe mist or vapor. Do not expose eyes, skin, or clothing. Keep container closed tightly. Use with adequate ventilation or respiratory protection. Do not store near combustibles or in direct sunlight. Store in a cool, dry, well-ventilated area away from incompatible substances. Separate from strong acids.

SECTION 8. EXPOSURE CONTROL/PERSONAL PROTECTION

Respiratory protection: None required.

Ventilation: Where adequate ventilation is not available, use NIOSH approved vapor respirator with dust, fume and mist filters. Local ventilation through fume hoods or laminar flow stations is also preferred. Keep fumes away from strong bases.

Protective gloves: Skin contact should be minimized through use of rubber gloves.

Other protective equipment: Steel tipped shoes/eye wash station/chemical safety chemical retardant clothing. Eye protection: Safety goggles / face shield

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Form :	Liquid		
Appearance :	Colorless		
Odor :	Mild ammonia		
рН :	5.9-6.5		
Melting point:	0 °C		
Boiling point/Boiling range :	100 °C (water)		
Flash point :	Non-flammable.		
Ignition point :	Will not ignite.		
Danger of explosion:	Product is not explosive		
Vapor density (Air = 1) :	Not available		
Volatiles, %:	> 80		

Not available 1.01 g/cc Completely miscible in water > 1

SECTION 10. STABILITY AND REACTIVITY

Stability

Stable X Conditions to avoid: Excess heat , light, confined spaces

Unstable

Incompatible with: Strong acids; oxidizers

Hazardous decomposition products: Carbon and carbon oxides; ammoniaHazardousMay occurConditions to avoid: Excess heat, damp.polymerization:Will not occur X

SECTION 11. TOXICOLOGICAL INFORMATION

ACUTE, Citric Acid: LD₅₀ (oral, rat): 6,730 mg/kg LD₅₀ (eye, rabbit): 750 mg/24 hr

SECTION 12. ECOLOGICAL INFORMATION

Bioaccumulation : There is no evidence of bioaccumulation.

Ecotoxicity : Biologic effects: No data for this product.

SECTION 13. DISPOSAL CONSIDERATIONS

DISPOSAL: Dispose of in accordance with all federal state and local regulations. Send waste to an approved waste disposal facility.

SECTION 14. TRANSPORTATION INFORMATION

Non-hazardous/non-regulated.

SECTION 15. REGULATORY

Symbol: C, CorrosiveR-Phrase:R21/22: Harmful in contact with skin and if swallowed.S-Phrases:S17: Keep away from combustible material.

SECTION 16. OTHER INFORMATION

NFPA Codes:

Health: 1 Flammability: 0 Reactivity: 0 All ingredients of this product are listed on the US TSCA inventory under their parent anhydrous compounds.